

**Garant**

**Indexable insert for turning VC.T 160404, for medium machining, Grade: HB725-1**

**Order data**

Order number	261458 HB725-1
GTIN	4062406766146
Item class	21G

**Technical description**

Corner radius	0.4 mm
Cutting speed $v_c$ main application	50 - 250 m/min
Chip breaker	UM1
Feed $f$	0.05 - 0.5 mm/rev.
Grade	HB725-1
Cutting conditions	slightly interrupted
Tolerance	M
Finishing/roughing assignment	Finishing
Main application	UNI
Tool material	Carbide

ISO code indexable insert	VCMT 160404
Number of changes/inserts	2
Cutting depth $a_p$	0.2 - 4 mm
Type of product	Indexable insert for turning